



RESI-BOOST® Adhesive Technology

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Georgia-Pacific Chemicals LLC

PELICE CONFERENCE

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RESI-BOOST

bonds that last. | advancements that work.™

RESI-BOOST® Adhesive Technology

Key Benefits

- *Lower Resin Usage*
- *Decreased Cycle Time*
- *Increased bonding around knots and juvenile wood*
- *Downfall Reduction*
- *Prepress Consolidation*
- *Product Application*



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RESI-BOOST® Adhesive Technology

Field Testing ½" 4-Plies



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Chemicals



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RESI-BOOST® Adhesive Technology

Field Testing ½" 4-Plies



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Field Testing ½" 4-Plies

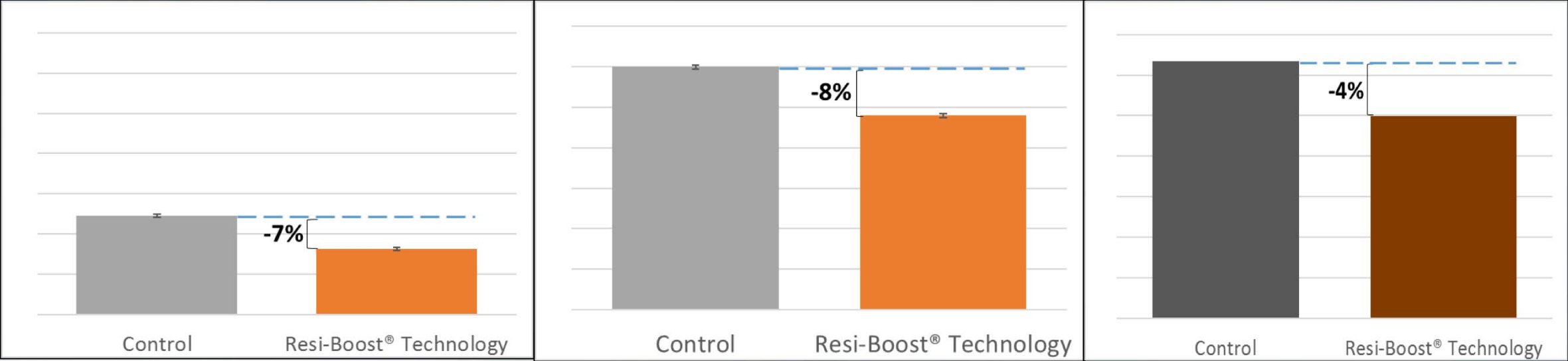


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Lower Resin Usage

Reduction in spread levels



Annual
Resin
Reduction

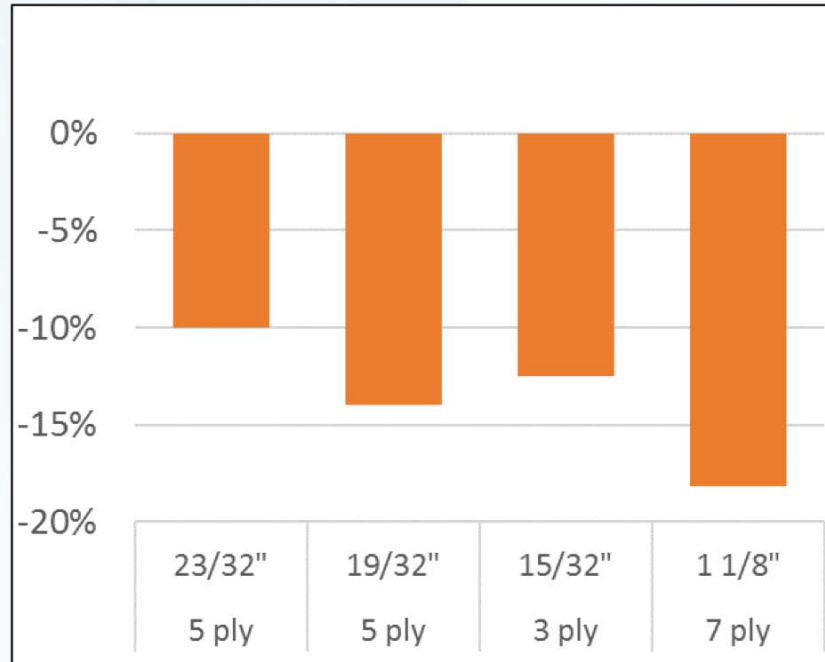
Douglas Fir	Southern Yellow Pine	LVL
3% - 9%	Up to 8%	Up to 5%



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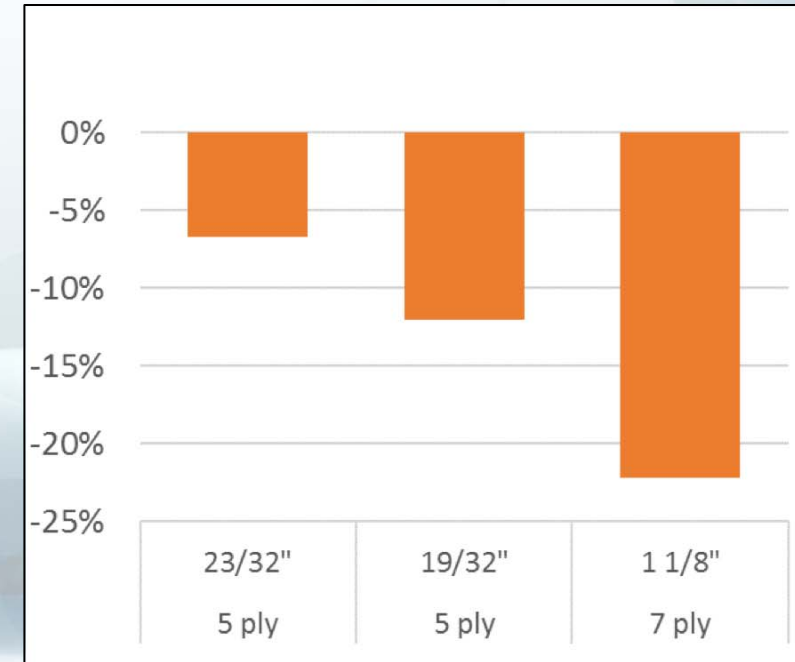
Decreased Cycle Time

Reduction in hot press time



Douglas Fir

10% - 18%



Southern Yellow Pine

6% - 22%

Press Time Reduction

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Increased bonding around knots and juvenile wood

DEMONSTRATED BENEFITS IN LABORATORY EVALUATION

CONTROL
Standard spread rate
4.5 min Press Time
7% Veneer



RESI-BOOST ADHESIVE TECHNOLOGY
20% reduction in Spread Rate
4.5 min Press Time
7% Veneer

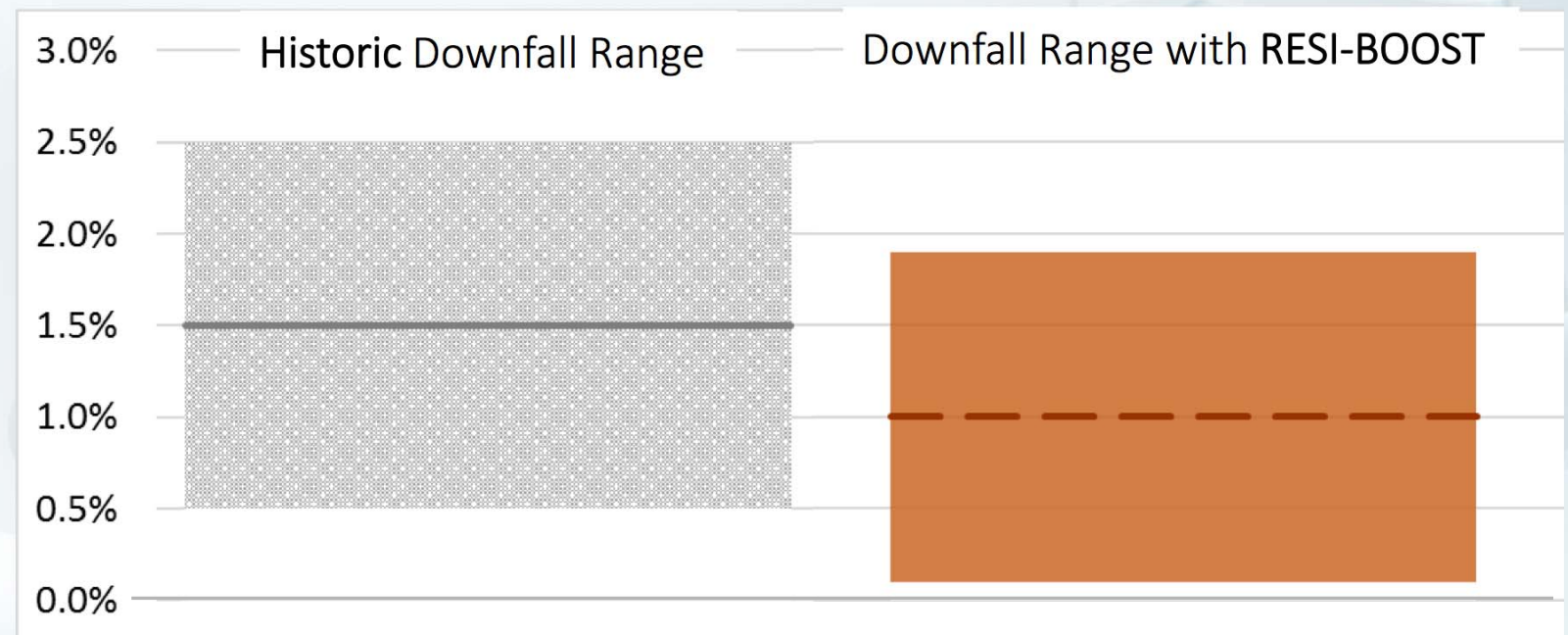


Equivalent amount of wood failure in RESI-BOOST Adhesive technology versus Control depicts strong resin bonds at lower glue spread

RESI-BOOST® Adhesive Technology Downfall Reduction

RESI-BOOST® Technology reduces Mill Downfall

- Douglas Fir
 - 0.2% reject reduction
- Southern Yellow Pine
 - 0.5% reject reduction



Illustrative example of shift in average annual downfall

RESI-BOOST® Adhesive Technology

Customer Value Example



Process	RESI-BOOST® Adhesive Technology Example Value \$M
Plywood (DF)	Up to \$ 250 per mill
Plywood (SYP)	
LVL	
Current Industry Value	\$ 1 029

Value = Press Time + Spread Reduction + Downfall Reduction

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Additional Benefits



Pre-press consolidation  Reduced tendency for dry out

Removing excess water from the glue increases its tackiness.

The prepressed panels hold their consolidation better & longer, allowing stronger glue bonds to form throughout the panel during hot pressing.

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Product Application



Why isn't every mill running this product?

- Training
- Knowledge sharing
- “It changes the way we make plywood”
 - Quality Manager at a premium plywood facility

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The logo for RESI-BOOST, with 'RESI-' in orange and 'BOOST' in blue, featuring a stylized blue swoosh above the 'O' in BOOST.