Georgia-Pacific Chemicals

RESI-BOOST® Adhesive Technology

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Georgia-Pacific Chemicals LLC

PELICE CONFERENCE

4-13-2018

RESI-BOOST

bonds that last. | advancements that work.™

RESI-BOOST® Adhesive Technology
Key Benefits

- *Lower Resin Usage*
- *Decreased Cycle Time*
- *Increased bonding around knots and juvenile wood*
- *Downfall Reduction*
- *Prepress Consolidation*
- *Product Application*

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RESI-BOOST® Adhesive Technology
Field Testing ½" 4-Plies

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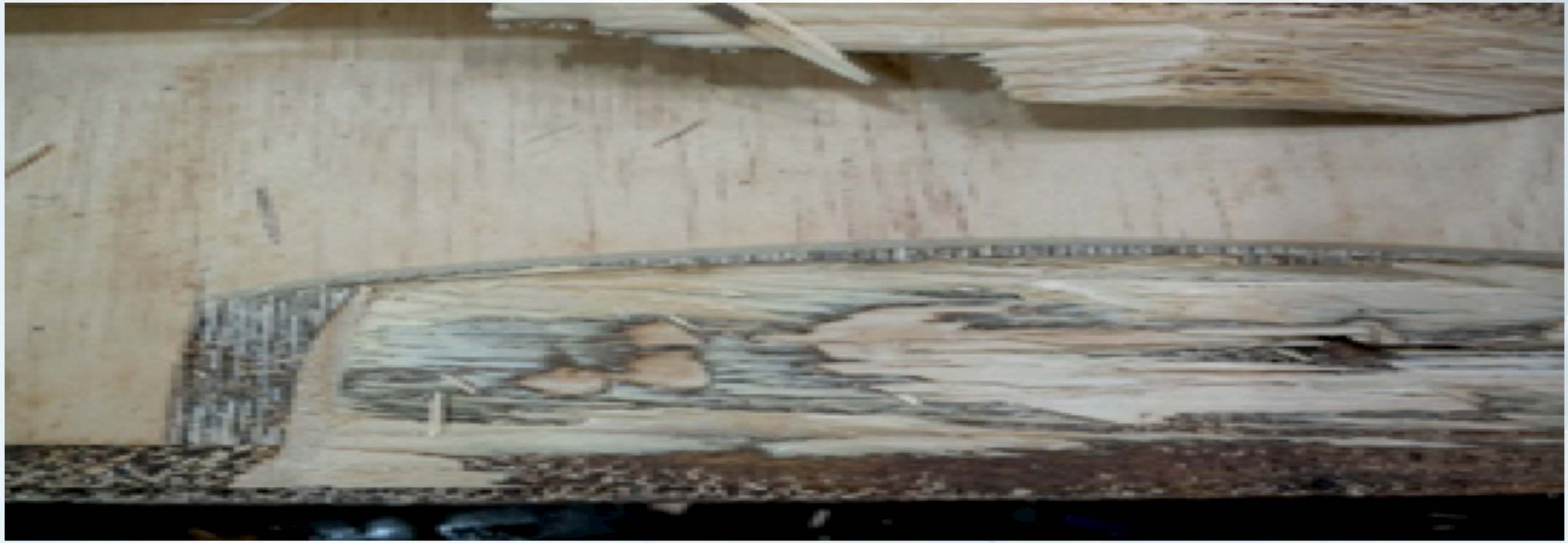
Field Testing ½" 4-Plies



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RESI-BOOST® Adhesive Technology
Lower Resin Usage

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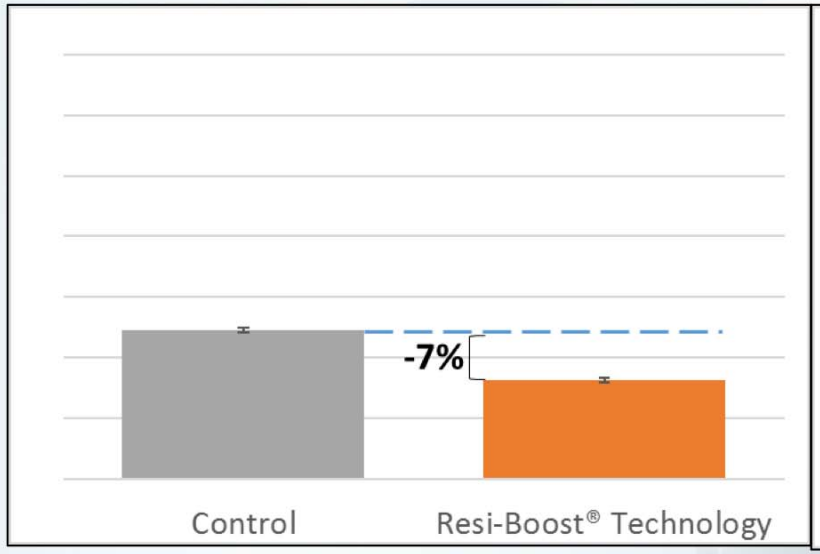
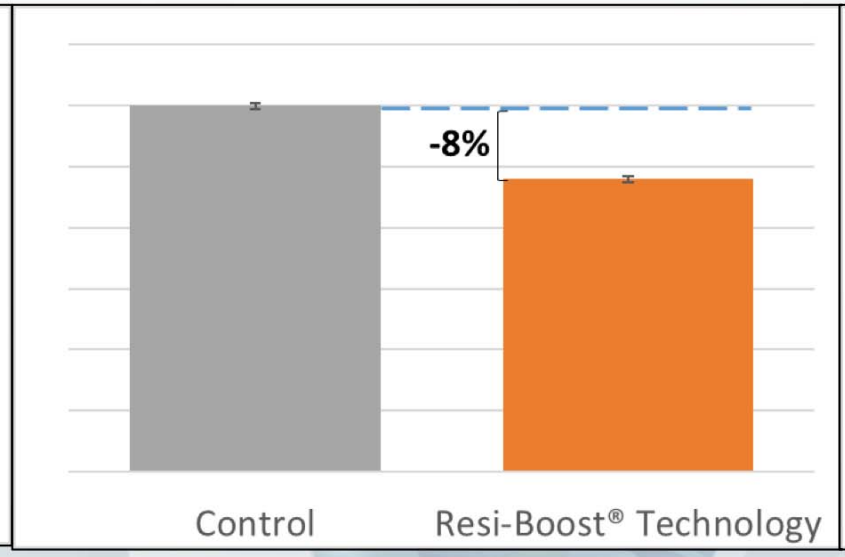
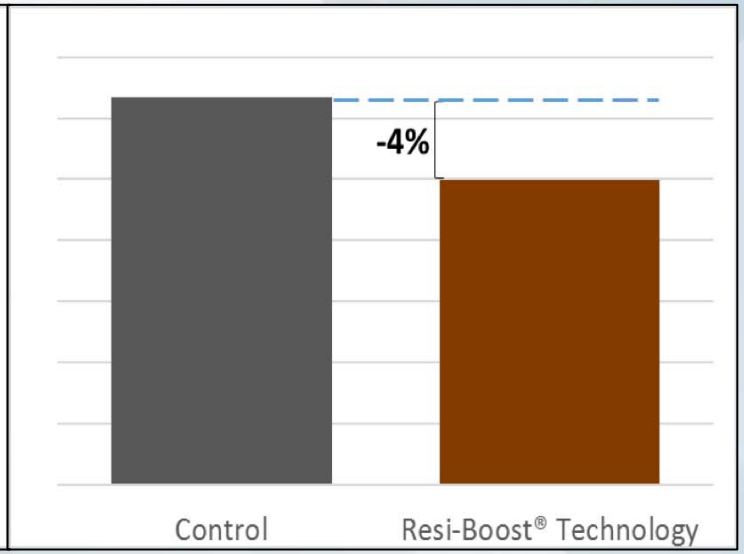
Reduction in spread levels







	Douglas Fir	Southern Yellow Pine	LVL
Annual Resin Reduction	3% - 9%	Up to 8%	Up to 5%

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Decreased Cycle Time

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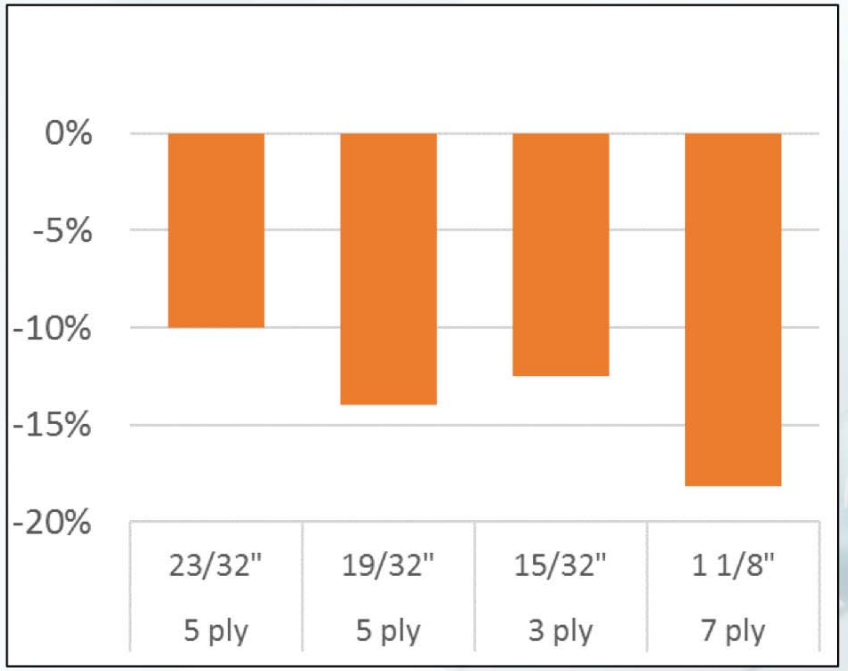
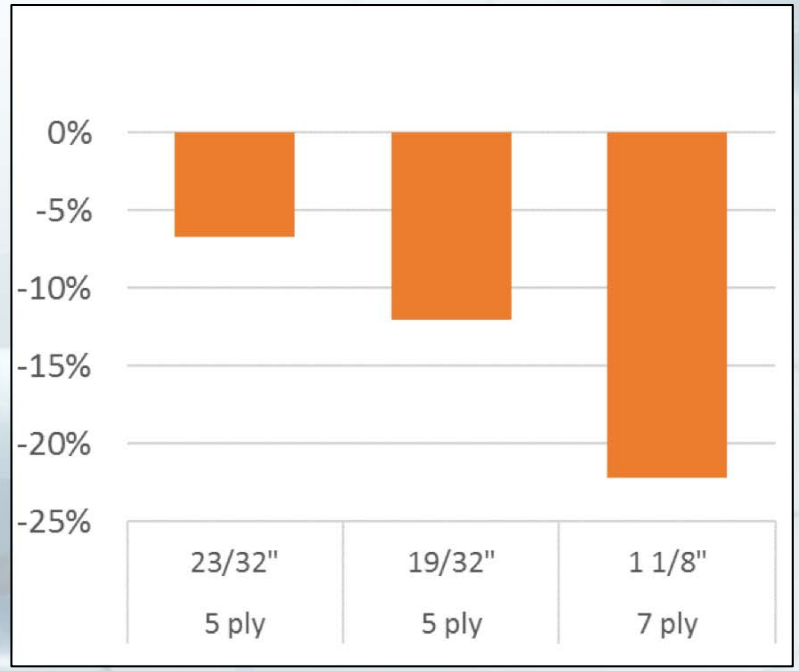
Reduction in hot press time



Douglas Fir



Southern Yellow Pine

	Douglas Fir	Southern Yellow Pine
Press Time Reduction	10% - 18%	6% - 22%

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Increased bonding around knots and juvenile wood

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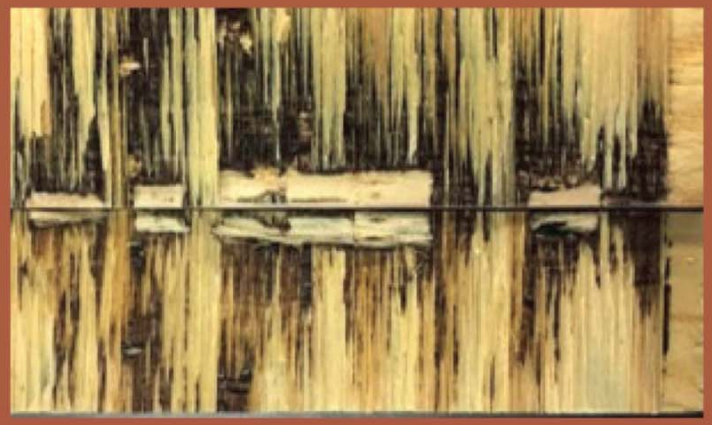
DEMONSTRATED BENEFITS IN LABORATORY EVALUATION

CONTROL
Standard spread rate
4.5 min Press Time
7% Veneer



RESI-BOOST ADHESIVE TECHNOLOGY
20% reduction in Spread Rate
4.5 min Press Time
7% Veneer

Equivalent amount of wood failure in RESI-BOOST Adhesive technology versus Control depicts strong resin bonds at lower glue spread

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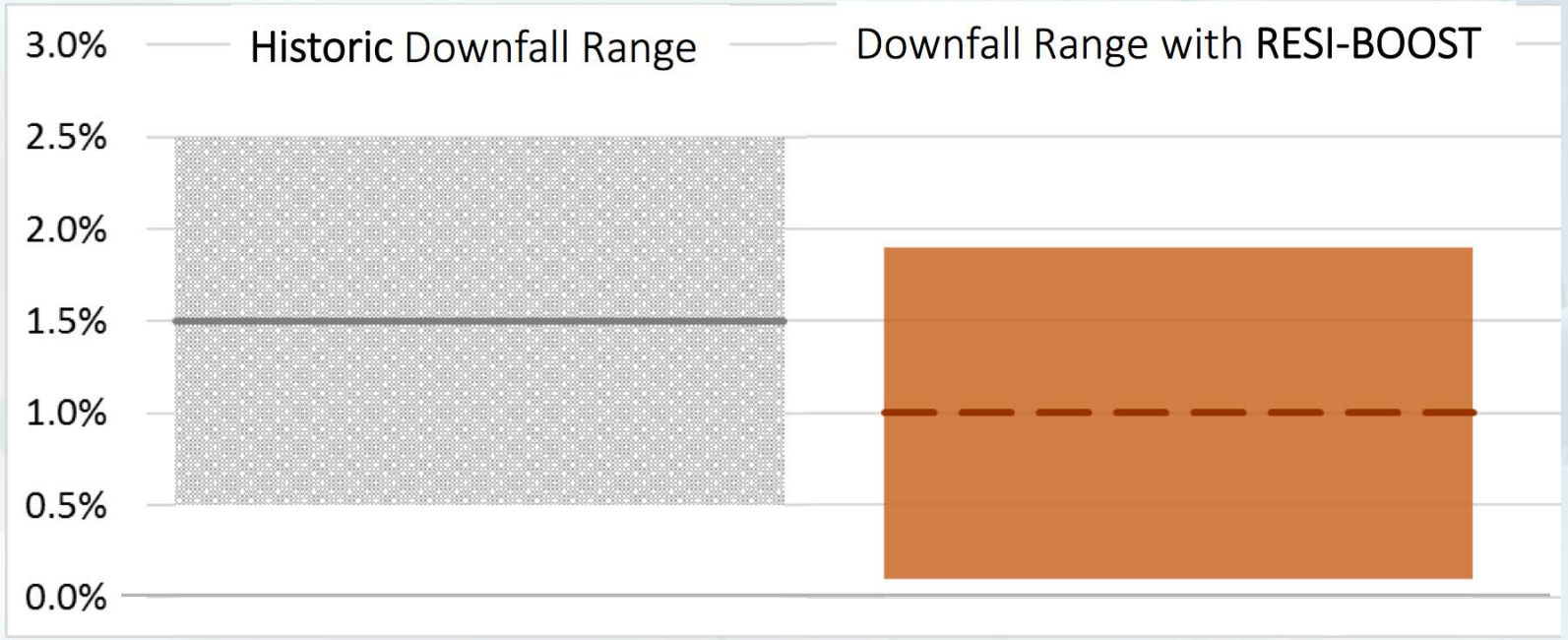
RESI-BOOST® Adhesive Technology Downfall Reduction

RESI-BOOST® Technology reduces Mill Downfall

- Douglas Fir
  - 0.2% reject reduction
- Southern Yellow Pine
  - 0.5% reject reduction



Illustrative example of shift in average annual downfall

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RESI-BOOST® Adhesive Technology Customer Value Example

Process	RESI-BOOST® Adhesive Technology Example Value $M
Plywood (DF)	Up to $ 250 per mill
Plywood (SYP)	
LVL	
Current Industry Value	$ 1 029

Value = Press Time + Spread Reduction + Downfall Reduction

RESI-BOOST® Adhesive Technology
Additional Benefits

Pre-press consolidation ☒ Reduced tendency for dry out

Removing excess water from the glue increases its tackiness.

The prepressed panels hold their consolidation better & longer, allowing stronger glue bonds to form throughout the panel during hot pressing.

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RESI-BOOST® Adhesive Technology
Product Application

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Why isn't every mill running this product?

- Training
- Knowledge sharing
- "It changes the way we make plywood"
  - Quality Manager at a premium plywood facility

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RESI-BOOST® Adhesive Technology Contact Information

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